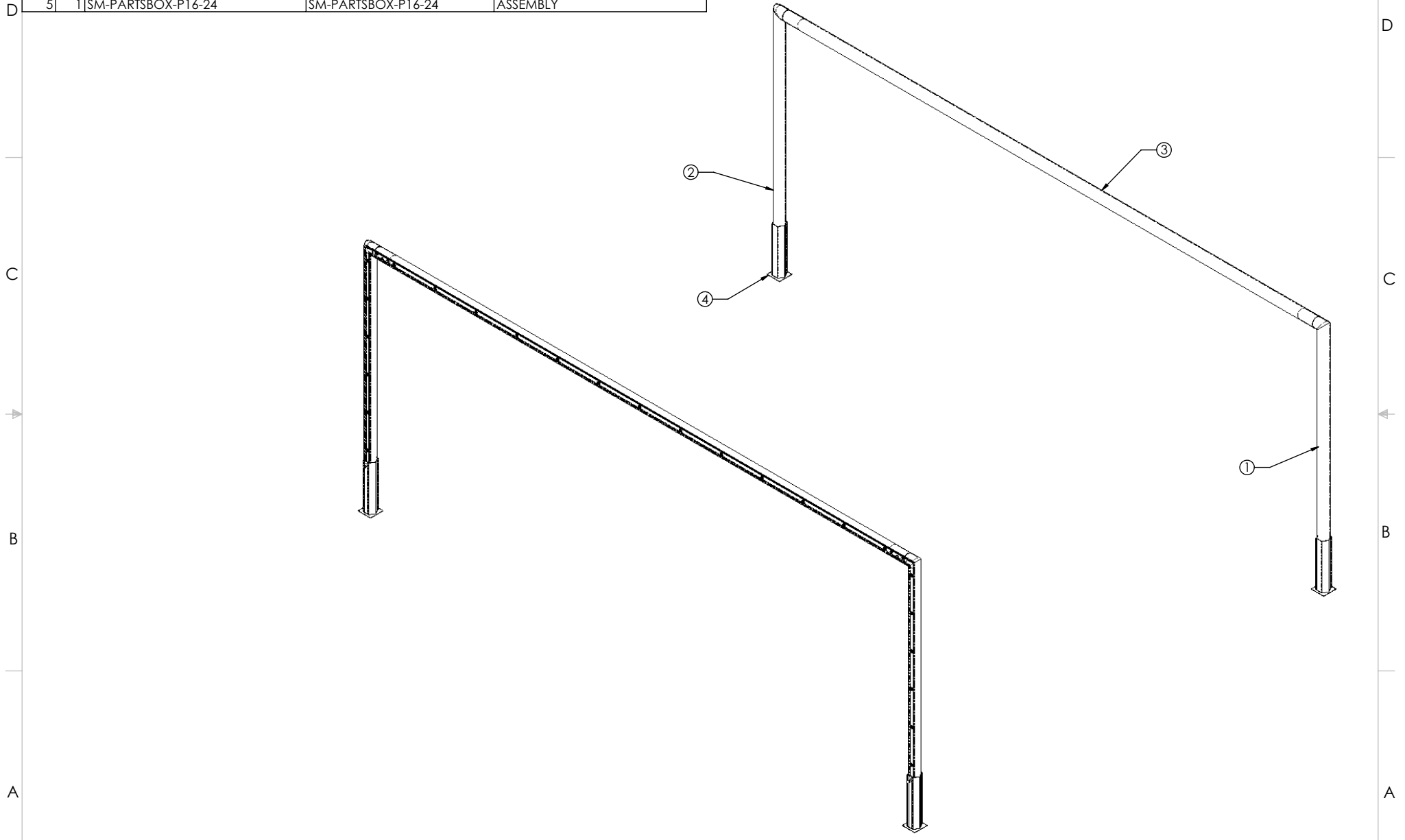


ITEM	QTY	PART NO.	DESCRIPTION	MATERIAL ID
1	2	SM-UP-WC-P24-LS	P2400 Upright With Corner LS	ASSEMBLY
2	2	SM-UP-WC-P24-RS	P2400 Upright With Corner RS	ASSEMBLY
3	2	SM-CB-DM24	DM2400 Crossbar Assembly	ASSEMBLY
4	1	SM-GS-PKG	Ground Sleeve Package	ASSEMBLY
5	1	SM-PARTSBOX-P16-24	SM-PARTSBOX-P16-24	ASSEMBLY

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
00	ISSUED FOR CONSTRUCTION	12/02/2008	BK



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STANDARD FINISH 125  
BREAK SHARP EDGES  
DE-BURR HOLES

**DIMENSIONS IN (mm)**

UNSPECIFIED TOLERANCES:

X = ± 0.5  
X.X = ± 0.25  
X.XX = ± 0.1  
X.XXX = ± 0.02

ANGLES ± 0.5°

APPROVALS	DATE (MM/DD/YY)	MATERIAL
		ASSEMBLY
DRAWN ---	--/--	FINISH NONE
CHECKED ---	--/--	CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE DO NOT SCALE DRAWING

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V8L 5Y1  
Tel: 250.656.6165  
1-888-726-7627



**THE ULTIMATE ALUMINUM SPORTS GOAL**

P2400 SOCCER GOAL SET

PROCESS BOM DWG. NO. SM-P2400-AL

SHEET SIZE: A SCALE: 1:50 REV.: 00 SHEET: 1 OF 1