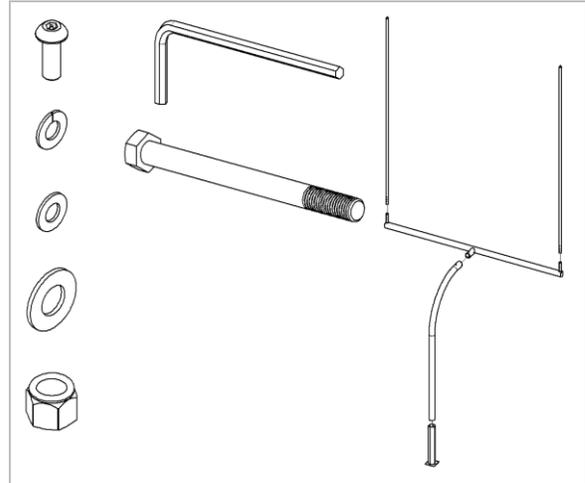




FB1000 INSTALLATION INSTRUCTIONS

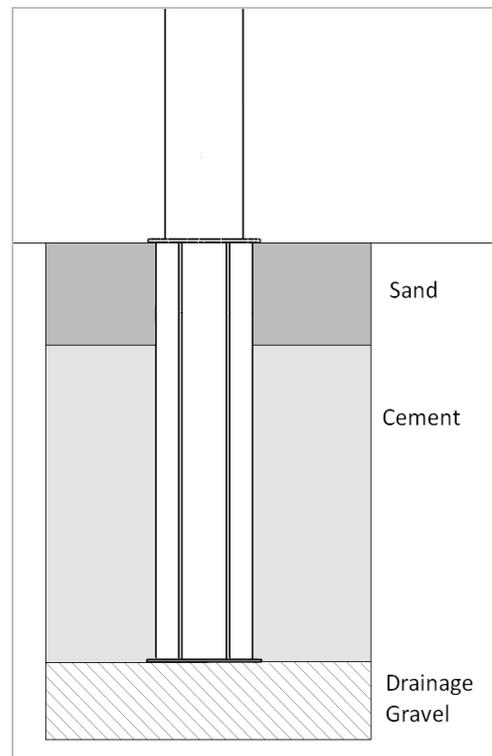
Parts List

- 4 X Upright Weldment
- 2 X Gooseneck
- 2 X Cross Bar Weldment
- 2 X Permanent Ground Sleeve
- 1 X Security Allen Key
- 12 X 3/8 Flat Washer
- 12 X 3/8 Lock Washer
- 12 X 3/8x1" Button Head Security Fastener
- 8 X 5/8 Flat Washer
- 4 X 5/8 Nylock Nut
- 4 X 5/8x8" Hex Head Bolt



Step 1.

- **The following steps are general recommendations for installation of the ground sleeves. Soil conditions, frost, and climate may require adjustment of instructions. A geotech should explore conditions and recommend instructions to suit your application before football goal is assembled.**
- Dig hole for ground sleeves. Holes should be approximately 54" deep and 10" to 12" wide. Softer soil will require a wider hole. Fill bottom 6" of hole with drainage gravel.
- Place ground sleeve in hole with bolt facing the back of the field and the top flush with ground level.
- Fill with cement leaving 4" to 6" clearance to fill with sand to leave bolt accessible and allowing grass to grow around sleeve.



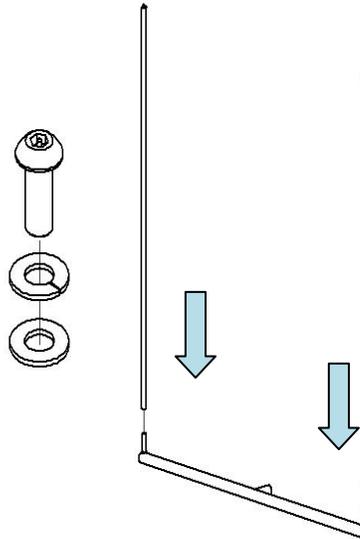


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Step 2.

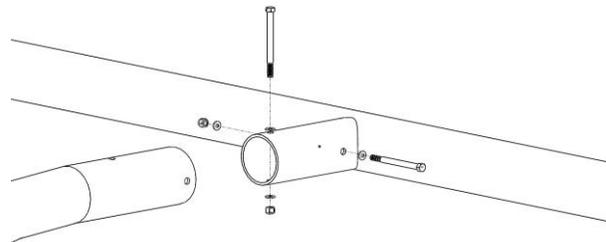
- **TIP:** Pre-assemble football goal assembly on ground.
- Slide upright weldments onto crossbar weldment
- Insert lock and flat washers onto security fasteners (1 each per fastener). Using the security allen key partially thread all fasteners through upright weldment and into tapped holes in cross bar weldment

NOTE: Do not fully tighten security fasteners until all have been successfully started. This allows for correct hole alignment between upright and crossbar



Step 3.

- Insert crossbar into gooseneck.
- Insert one 5/8X8" hex bolt with flat washer through each hole at crossbar mount location; secure with a flat washer and nylock nut at opposite side of both locations.
- Two people should lift and place assembled football goal into ground sleeve.





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Step 4.

- Ensure goal is fully seated in ground sleeve assembly.
- Rotate goal assembly in ground sleeve until crossbar is aligned with playing field.
- Once goal is properly aligned tighten ground sleeve lock bolt.

NOTE: Once goal has been erected ensure crossbar is level from front to back and left to right. If it is not level from left to right loosen bolts connecting crossbar to gooseneck and adjust. If goal is not level from front to back it may be necessary to insert a shim between gooseneck and ground sleeve. If goal is leaning forward loosen lock bolt and insert shim on front side of gooseneck and vice versa if goal is leaning back. Re-tighten all bolts when done.

